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RBT102098-5
Job Sheet 181841



1L-5

8-27

Part No: RBT102098-5

Job Qty: 12 ea

Part Name: Screw



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT102098 Rev.A IPP Rev. A 18.08.02 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	12 pcs	8/13/18	8/13/18	0.00	6.00	MORI SL-154		
120	QC	12 pcs	8/13/18	8/13/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs	8/13/18	8/13/18	0.00	0.00	QC8 Machining-4		
140	Packaging	12 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		
150	QC21-SA	12 Ea	8/13/18	8/13/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. FC 307 FOLIO REV: A DWG REV: A 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	2.4480 ft (.204 ea)	90-Start up Operation	<u>599815</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	2	112	0

Part Specifications

Specifications could not be found.



Container No: S106026



Part: RBT102098-5
Job No: 181841

Serial No/Batch: S106026

Revision: A
Inspector:
Exp Date:
Instructions:

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PM dart.logan.david

Date: 08/28/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA/Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QS1042) Approval			
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
OTHER : _____									

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RRBT102098	SHEET 8 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
		RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY	NTS
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